

# Instruction Booklet for GETEC Hydra-Max Hydraulic Generators

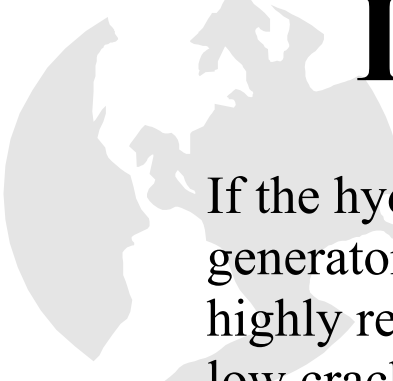
Model 620SP-9 GPM 9.5  
PSI 2000

# Hydro-Max Theory and Operation

The Hydro-Max hydraulic generator is a hydraulically-powered alternating current (AC) generator. With the minimum recommended flow passing through the motor, the generator is spinning at 3720 and produces 110 Volt AC at 62 Hz. As the load is supplied to the generator, the voltage will increase to 120 Volt and the frequency will stabilize at 60 Hz (3600 RPM). The voltage is maintained via a capacitor (voltage regulator). The precise mF the capacitor is matched at the time of manufacture of the generator. Should the generator drop below 3000 RPM, the voltage will also drop at a very steep curve. Changing the mF of the capacitor will also vary the voltage.

The built-in flow control on the motor will maintain the generator's speed as long as the flow does not drop below the recommended minimum or exceed the maximum allowed flow. If the temperature of the hydraulic oil exceeds 160 F, some slippage will occur and the generator will not be able to maintain its proper speed. The standard voltage is set up for 120 volts but can very easily be changed by the customer as needed.

# Important Hydraulic Circuit Installation Information



If the hydraulically-driven welder/generator or generator is mounted below the system tank, it is highly recommended that a check valve with a very low cracking pressure is installed in the case drain line (free flow motor to tank, blocking tank to motor). This will eliminate seal leakage during non-use time. It is also recommended that the case drain be connected directly to the top of the tank and not through a cooler or filter.

# Hydro-Max™

## General Installation

The Hydro-Max™ is a hydraulically-driven AC generator that will deliver its rated output power when the proper flow at 2000 PSI is connected to its hydraulic drive. Oil temperature should be between 100-140° F. A 10 micron filter is also recommended to maintain the drive at its maximum performance. Depending on the size of the reservoir, an oil cooler must be used; the smaller the reservoir, the larger the cooler.

The tank should **NEVER** be smaller than 2 times the required GPM.

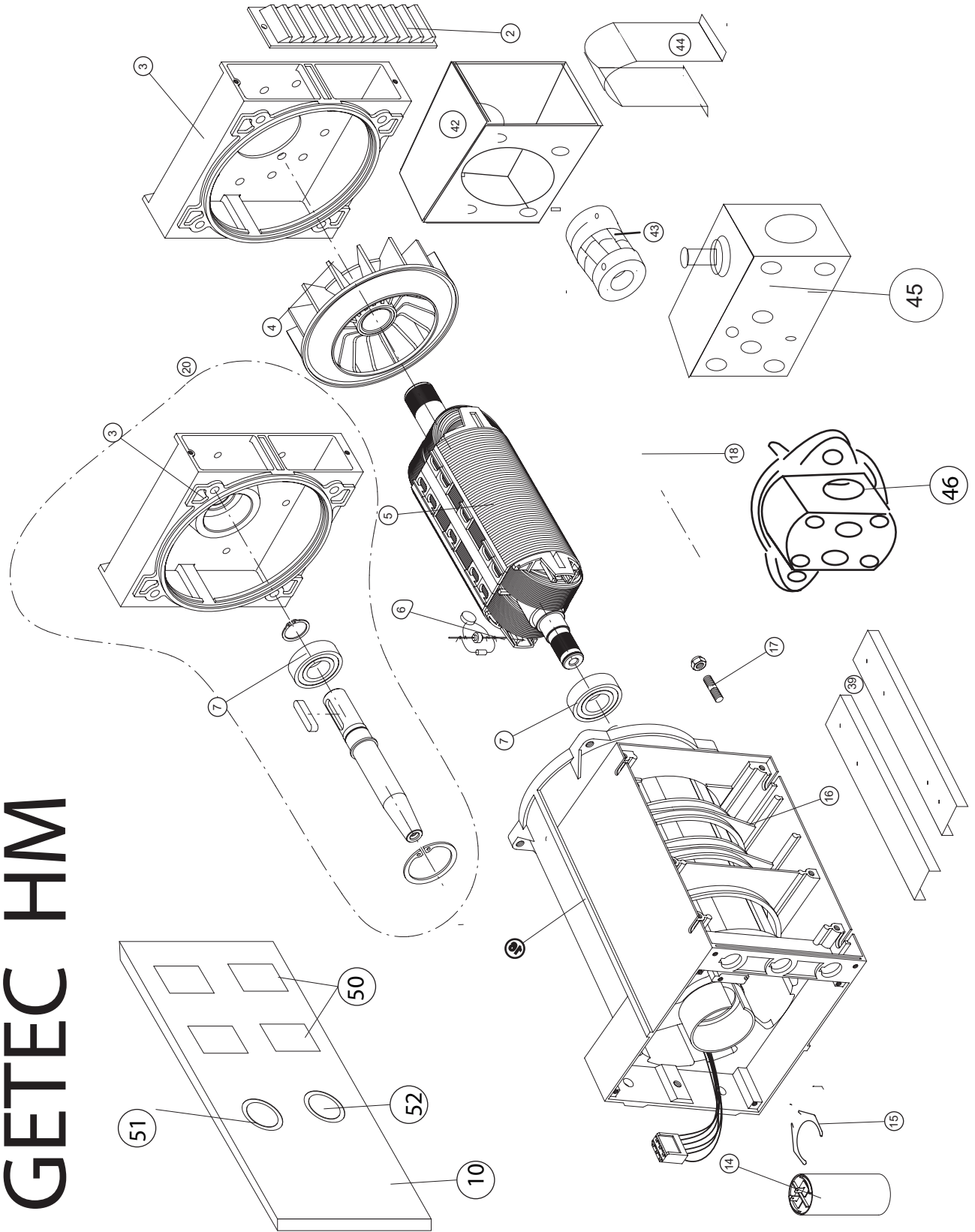
When starting a new hydraulic system, we strongly recommend that you connect the pressure line to the return line, bypassing the hydraulic generator drive. Operate the system for 10 minutes that way. This will clean the system; otherwise all kinds of problems will occur. After connecting the pressure and return line to the generator's hydraulic drive, start your system at a low speed, slowly increasing the speed until you reached the proper operating speed. While setting up a hydraulically-driven generator, it is necessary to check the speed setting of the hydraulic drive, since most systems will vary in many ways (temperature - flow - viscosity/type of oil - etc.) from our test set up.

**NEVER** allow the generator to exceed 3900 RPM.

The return line pressure, under no circumstances, should reach 100 PSI or seal-failure will occur.

The case drain must be connected directly to the tank (do **NOT** connect to return line). Return line must be 3/4 or larger.

# GETEC HM



## GETEC Series 100 Parts List

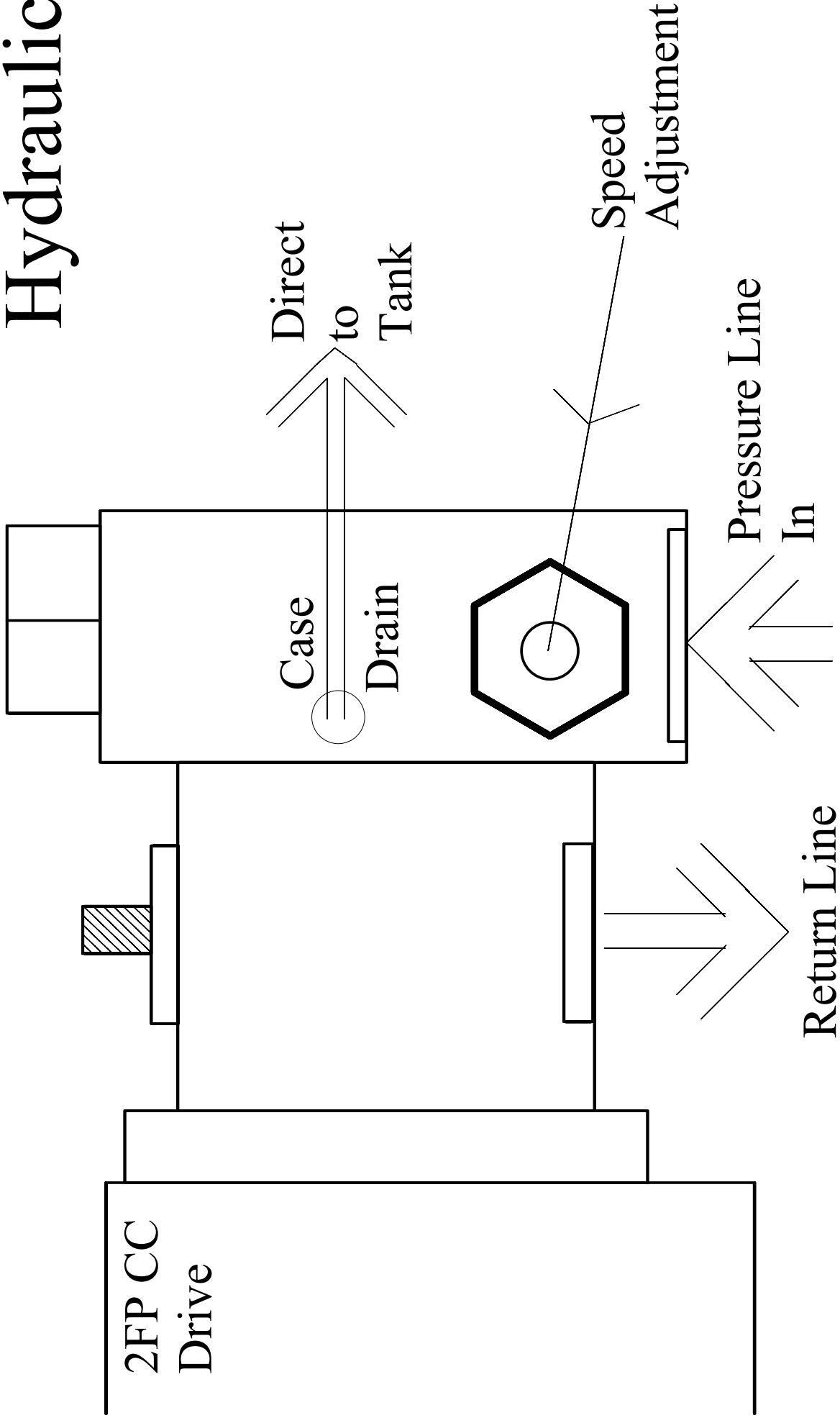
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Item #	GETEC #	Description	Price
2	600869	Front Grid	
3	600872	Front Shield B3-B14	
4a	600873	Fan	
5a	600875		
5b	600876		
5c	600877	Rotor E100 6.2	
5d	600878		
5e	600879		
5f	600880		
6	600881	Diode & Varistor & EMC Capacitor	
7	600882	Bearing	
10	601928	Panel,Side,blank	
50	601929	GFCI-20	
51	601930	Receptacle 120/30	
52	601931	Receptacle 250/30	
14	600895	Capacitor 40uF 450	
15	600896	Capacitor block spring	
16a	600897		
16b	600898		
16c	600899	Housing M & Stat. E100 6.2 120/240 V	
16d	600900	Housing L & Stat. E100 7.5 120/240 V	
16e	600901		

## GETEC Series 100 Parts List HYDROMAX Page 2 of 2

Item #	GETEC #	Description	Price
16f	600902		
17	600903	Bolt – M8 * 30	
18	600904	Shaft bolt 6.5	
19a	600905	Black top cover Metal	
20	600868	KIT: from J609B to B3/B14	
39	600674	Rails Set	
42	601111		
42a	600970	Motor Mount A-2	
43	600971	Coupling Set 99	
43a	601109		
44	600114	Coupling Cover	
45	600922	Flow Control Assembly Int.	
46	601114	Hydraulic Motor Code 13 -9	
46e	600996		
46f	601113		
46g	600972		

# GETEC Hydraulic





# GETEC HYDRAULIC DRIVE

MODEL

HM 620-SP -9

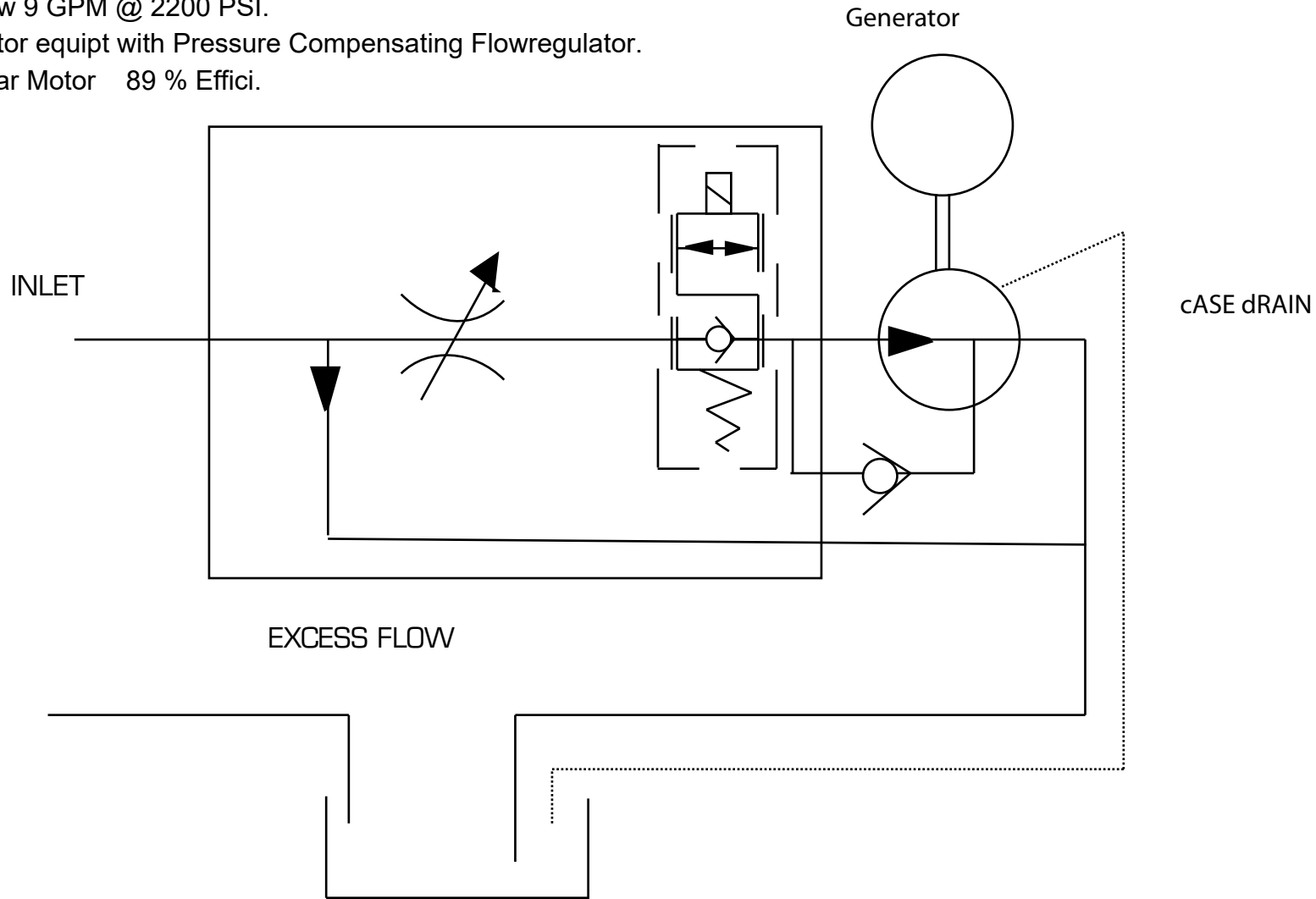
AC Power 6200 Watt , 120/240 Volt at 60 HZ.

Generator Speed 3600 RPM.

Flow 9 GPM @ 2200 PSI.

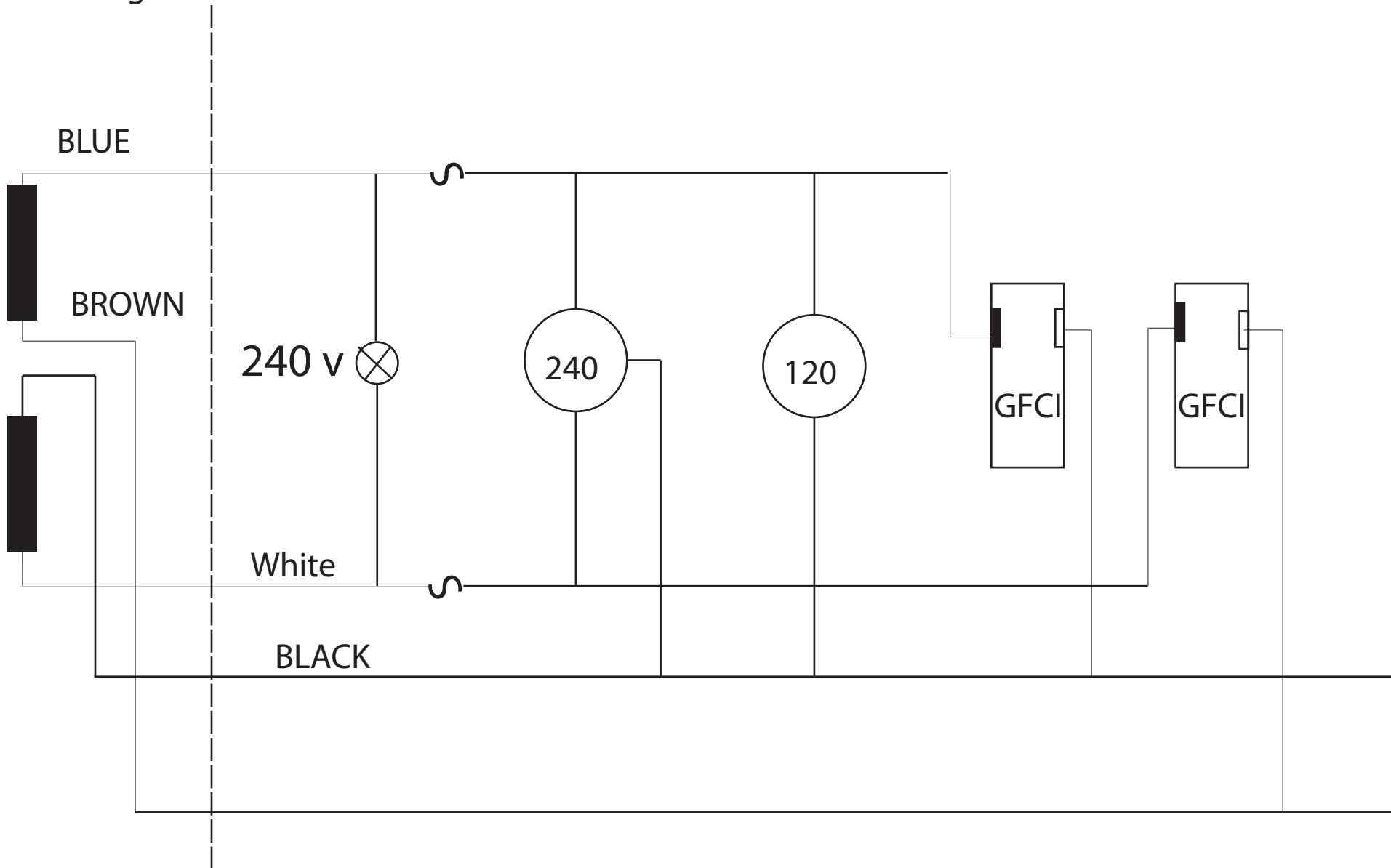
Motor equipt with Pressure Compensating Flowregulator.

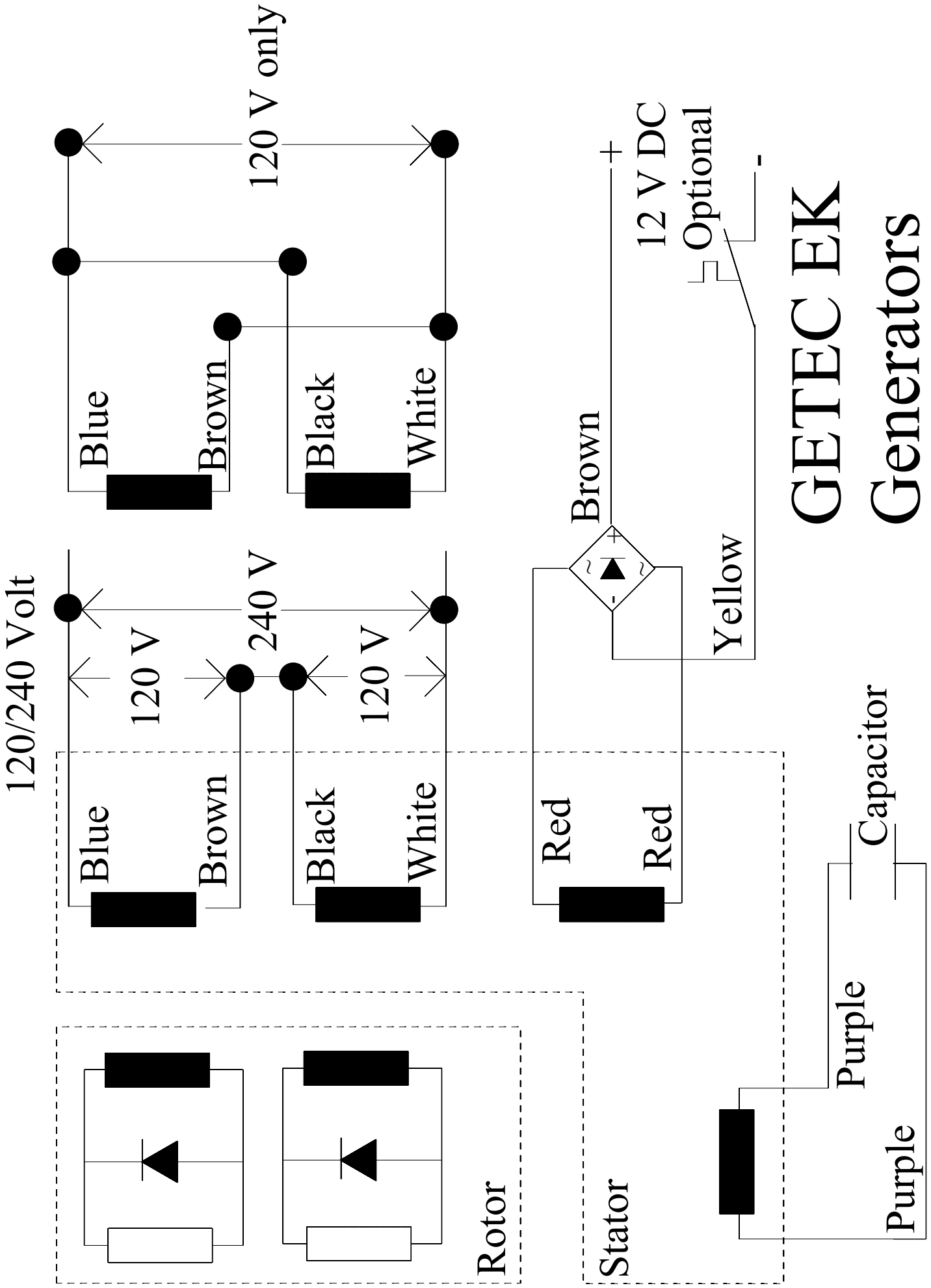
Gear Motor 89 % Effici.



Windings

Panel





# GETEC EK Generators

## 2FP95 Hi-Flow Flow Regulator

The 2FP95 hi-flow regulator has been factory set to maintain the generator's speed at its proper limits. The regulator may need very slight adjustments after connecting to its new system. Type of oil, temperatures, minimum and maximum flow may affect this regulator in a different way than our test setup. The regulator will not be out of adjustment more than **1/8 of a turn**.

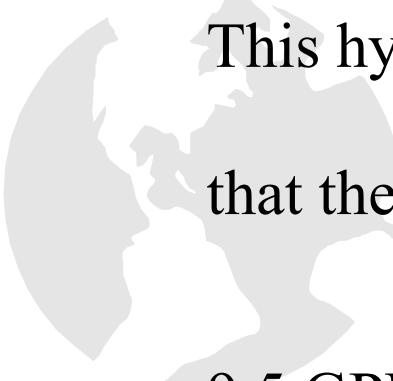
Clockwise will slow the generator down (reduce flow).

CounterClockwise will speed up the generator (increase flow, if present).

Caution : Overadjustment will cause damage to generator and void warranty.

**Model** \_\_\_\_\_

## **IMPORTANT**



This hydraulically-driven generator requires  
that the hydraulic system is able to deliver

9.5 GPM up to 2000 PSI to the generator drive.

Otherwise the generator cannot produce its  
rated output.